## DSM Engineering Plastics - Property Data

## Arnite® TV4 220

PBT-GF10

10% Glass Reinforced

Properties	Typical Data	Unit	Test Method
MECHANICAL PROPERTIES			
Tensile modulus	4500	MPa	ISO 527-1/-2
Stress at break	80	MPa	ISO 527-1/-2
Strain at break	5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	30	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	30	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	7	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Burning Behav. at 1.6 mm nom. thickn.	НВ	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
ELECTRICAL PROPERTIES			
Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	>1E15	Ohm	IEC 60093
OTHER PROPERTIES			
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.16	%	Sim. to ISO 62
Density	1370	kg/m³	ISO 1183



